



APPROVAL OF MANUFACTURER CERTIFICATE

Certificate No:
AMMM00000Y0
Revision No:
4

This is to certify:

That

Scot Forge Co.
8001 Winn Rd.
Spring Grove, IL 60081,
USA

is an approved manufacturer of
Steel Forgings

in accordance with
DNV rules for classification – Ships
DNV class programme – DNV-CP-0247 Steel forgings
DNV-OS-B101 – Metallic materials

and the following particulars:

Application area	Forgings for hull structures and equipment Forgings for shafting and machinery Forgings for gearing Forgings for boilers, pressure vessels and piping systems
Steel type	Carbon and Carbon-Manganese, Alloy
Forging method	Open die forging, Ring rolling
Max. weight	See page 2
Heat treatment condition	See page 2

Manufacturer(s) approved by this certificate is/are accepted to deliver according to DNV GL, DNV and GL rules. Materials to be applied to DNV classed object shall fulfill the material requirements in the applicable DNV class rules.

Issued at **Hamburg** on **2024-11-20**

This Certificate is valid until **2027-10-24**.

DNV local unit: **Certification & Inspection Services**

Approval Engineer: **Enno Brück**



for **DNV**

This document has been digitally signed and will
therefore not have handwritten signature

Christian Wildhagen

LEGAL DISCLAIMER: Unless otherwise stated in the applicable contract with the holder of this document, or following from mandatory law, the liability of DNV AS, its parent companies and their subsidiaries as well as their officers, directors and employees ("DNV") arising from or in connection with the services rendered for the purpose of the issuance of this document or reliance thereon, whether in contract or in tort (including negligence), shall be limited to direct losses and under any circumstance be limited to 300,000 USD.

Particulars of the approval

Forgings for hull structures and equipment

Steel type	Grade ³⁾	Forging method ¹⁾	Max. weight [kg]	Heat treatment condition ²⁾
C and C-Mn	VN F400UW, NV F440UW, NV F480UW, NV F520UW, NV F560UW, NV F600UW	OD, RR	10 000	N, NT, QT
Alloy	NV F550AW, NV F600AW, NV F650AW	OD, RR	10 000	QT

Forgings for shafting and machinery

Forgings for gearing

Steel type	Grade ³⁾	Forging method ¹⁾	Max. weight [kg]	Heat treatment condition ²⁾
C and C-Mn	NV F400U, NV F440U, NV F480U, NV F520U, NV F560U, NV F600U, NV F640U, NV F680U, NV F720U, NV F760U	OD, RR	10 000	N, NT, QT
Alloy	NV F600A, NV F700A, NV F800A, NV F900A, NV F1000A, NV F1100A	OD, RR	10 000	QT

Forgings for boilers, pressure vessels and piping systems

Steel type	Grade ³⁾	Forging method ¹⁾	Max. weight [kg]	Heat treatment condition ²⁾
C and C-Mn	NV F450H, NV F490H	OD, RR	10 000	N, NT, QT
Alloy	NV F0.5Mo, NV F1Cr0.5Mo	OD, RR	10 000	N, NT, QT
	NV F2.25Cr1Mo	OD, RR	10 000	N, QT

Remarks:

- 1) OD: Open die forging; RR: Ring rolling
- 2) QT: Quenched and tempered; N: Normalized; NT: Normalized and tempered
- 3) Incl. equivalent grades in acc. to other standards



APPROVAL OF MANUFACTURER CERTIFICATE

Certificate No:
AMMM00001ER
Revision No:
4

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That

Scot Forge Co.
105 Scot Drive, Clinton, WI,
USA

is an approved manufacturer of
Steel Forgings

in accordance with

DNV rules for classification – Ships
DNV class programme – DNV-CP-0247 Steel forgings
DNV-OS-B101 – Metallic materials

and the following particulars:

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Steel type	Carbon and carbon-manganese, Alloy
Forging method	Open die forging
Max. weight	See page 2
Heat treatment condition	See page 2

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Materials to be applied to DNV classed object shall fulfill the material requirements in the applicable DNV class rules.

Issued at **Hamburg** on **2024-11-15**

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DNV local unit: **Certification & Inspection Services**

Approval Engineer: **Enno Brück**



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Particulars of the approval

Forgings for hull structures and equipment

Steel type	Grade ³⁾	Forging method ¹⁾	Max. weight [kg]	Heat treatment condition ²⁾
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Alloy	NV F550AW, NV F600AW, NV F650AW	OD	10 000	QT

Forgings for shafting and machinery

Steel type	Grade ³⁾	Forging method ¹⁾	Max. weight [kg]	Heat treatment condition ²⁾
C and C-Mn	NV F400U, NV F440U, NV F480U, NV F520U, NV F560U, NV F600U, NV F640U, NV F680U, NV F720U, NV F760U	OD	10 000	N, NT, QT
Alloy	NV F600A, NV F700A, NV F800A, NV F900A, NV F1000A, NV F1100A	OD	10 000	QT

Remarks:

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- 2) QT: Quenched and tempered; N: Normalised; NT: Normalised and tempered
- 3) Incl. equivalent grades in acc. to other standards



APPROVAL OF MANUFACTURER CERTIFICATE

Certificate No:
AMMM00001ES
Revision No:
4

This is to certify:

That

Scot Forge Co.
9394 Belmont Ave., Franklin Park, IL,
USA

is an approved manufacturer of
Steel Forgings

in accordance with

DNV rules for classification – Ships
DNV class programme – DNV-CP-0247 Steel forgings
DNV-OS-B101 – Metallic materials

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Alloy	NV F600A, NV F700A, NV F800A, NV F900A, NV F1000A, NV F1100A	OD	10 000	QT

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